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SAFETY DATA SHEET

Revision Date 27-Oct-2015

Version 1

1. IDENTIFICATION

Product Name Sudan IV Stain Solution, Herxheimer
Product Code 14286
Recommended Use For laboratory, scientific, R&D or manufacturing use.
Company E K Industries, Inc.
1403 Herkimer St.
Joliet, IL 60432
Tel. (800) 283-4244
Emergency Telephone Call CHEMTREC 1-800-424-9300 (EKI CCN 7453)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2
Specific target organ toxicity (single exposure)	Category 1
Flammable liquids	Category 2

Label elements

Signal word

Danger

Hazard statements

Causes serious eye irritation. Causes damage to organs.
Highly flammable liquid and vapor.



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

Precautionary Statements - Response

IF exposed: Call a POISON CENTER or doctor/physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

In case of fire: Use CO₂, dry chemical, or foam for extinction.

Precautionary Statements - Storage

Store locked up. Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%
Acetone	67-64-1	45-55
Ethyl alcohol	64-17-5	30-35
Water	7732-18-5	10-20
Isopropyl alcohol	67-63-0	<2
Methyl alcohol	67-56-1	<2
Sudan IV, Powder	85-83-6	<0.5

4. FIRST AID MEASURES

Description of first aid measures

Eye contact	Flush eyes with plenty of water, removing contact lenses if present. Get medical attention if irritation develops.
Skin contact	Wash thoroughly with soap and water while removing contaminated garments. Get medical attention if irritation develops.
Inhalation	Remove to fresh air. Get medical attention for any breathing difficulty.
Ingestion	Rinse mouth. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Immediate medical attention is required.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause eye irritation. If swallowed or inhaled, causes irritation. Intoxicant. May cause headache, drowsiness, nausea, vomiting, blurred vision, blindness, coma, and death.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Flammable. Keep product and empty container away from heat and sources of ignition. Vapors can flow along surfaces to distant ignition sources and flash back.

Hazardous combustion products

Carbon oxides. Nitrogen oxides (NO_x).

Protective equipment and precautions for firefighters

Firefighters should wear self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode.

NFPA **Health hazards** 2 **Flammability** 3 **Instability** 0 **Physical and Chemical Properties** -

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas. Take precautionary measures against static discharges. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Absorb spill with inert material, scoop up and containerize for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling Use personal protective equipment as required
Handle in accordance with good industrial hygiene and safety practice.

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store in an approved Flammable Liquids storage area. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Use spark-proof tools and explosion-proof equipment.

Incompatible materials Strong oxidizing agents. Strong acids. Bases. Halogens. Peroxides.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Acetone 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³
Ethyl alcohol 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm TWA: 1900 mg/m ³
Isopropyl alcohol 67-63-0	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 980 mg/m ³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³
Methyl alcohol 67-56-1	STEL: 250 ppm TWA: 200 ppm Skin	TWA: 200 ppm TWA: 260 mg/m ³ (vacated) TWA: 200 ppm (vacated) TWA: 260 mg/m ³ (vacated) STEL: 250 ppm (vacated) STEL: 325 mg/m ³ (vacated) Skin	IDLH: 6000 ppm TWA: 200 ppm TWA: 260 mg/m ³ STEL: 250 ppm STEL: 325 mg/m ³

Appropriate engineering controls

Engineering Controls Emergency showers, eyewash stations, ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear, red
Odor	Characteristic, acetone and grain alcohol
Odor threshold	No information available
pH	No information available
Melting point / freezing point	No information available
Boiling point / boiling range	No information available
Flash point	No information available
Evaporation rate	No information available
Flammability (solid, gas)	No information available
Flammability Limit in Air	
Upper flammability limit:	No information available
Lower flammability limit:	No information available
Vapor pressure	No information available
Vapor density	No information available
Relative density	No information available
Water solubility	Miscible with water
Solubility in other solvents	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available

10. STABILITY AND REACTIVITY

Stability Stable under recommended storage conditions.

Possibility of Hazardous Reactions None under normal processing.

Conditions to avoid Extremes of temperature and direct sunlight. Sources of ignition. Flame. Storage near to reactive materials.

Incompatible materials Strong oxidizing agents. Strong acids. Bases. Halogens. Peroxides.

Hazardous Decomposition Products Carbon oxides. Nitrogen oxides (NOx).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Harmful by inhalation.
Eye contact	Irritating to eyes.
Skin contact	No data available.
Ingestion	Harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone 67-64-1	= 5800 mg/kg (Rat)	-	= 50100 mg/m ³ (Rat) 8 h
Ethyl alcohol 64-17-5	= 7060 mg/kg (Rat)	-	= 124.7 mg/L (Rat) 4 h
Water 7732-18-5	> 90 mL/kg (Rat)	-	-
Isopropyl alcohol 67-63-0	= 1870 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	= 72600 mg/m ³ (Rat) 4 h
Methyl alcohol 67-56-1	= 6200 mg/kg (Rat)	= 15800 mg/kg (Rabbit)	= 22500 ppm (Rat) 8 h = 64000 ppm (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Serious eye damage/eye irritation	Irritating to eyes.
Corrosivity	No information available.
Sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen

Chemical Name	ACGIH	IARC	NTP	OSHA
Isopropyl alcohol 67-63-0	-	Group 3	-	X
Sudan IV, Powder 85-83-6	-	Group 3	-	-

Legend

IARC (International Agency for Research on Cancer)

Group 3 - Not classifiable as to carcinogenicity in humans

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

STOT - single exposure Central nervous system. Cardiovascular system. Eyes.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Acetone 67-64-1	-	4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50
Ethyl alcohol 64-17-5	-	12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through 100: 96 h Pimephales promelas mg/L LC50 static	9268 - 14221: 48 h Daphnia magna mg/L LC50 10800: 24 h Daphnia magna mg/L EC50 2: 48 h Daphnia magna mg/L EC50 Static
Isopropyl alcohol 67-63-0	1000: 96 h Desmodesmus subspicatus mg/L EC50 1000: 72 h Desmodesmus subspicatus mg/L EC50	11130: 96 h Pimephales promelas mg/L LC50 static 9640: 96 h Pimephales promelas mg/L LC50 flow-through 1400000: 96 h Lepomis macrochirus µg/L LC50	13299: 48 h Daphnia magna mg/L EC50
Methyl alcohol 67-56-1	-	13500 - 17600: 96 h Lepomis macrochirus mg/L LC50 flow-through 18 - 20: 96 h	-

		Oncorhynchus mykiss mL/L LC50 static 19500 - 20700: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 28200: 96 h Pimephales promelas mg/L LC50 flow-through 100: 96 h Pimephales promelas mg/L LC50 static	
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Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Acetone 67-64-1	-0.24
Ethyl alcohol 64-17-5	-0.32
Isopropyl alcohol 67-63-0	0.05
Methyl alcohol 67-56-1	-0.77

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container. Emptied containers may contain residue. Continue to follow label warnings after container is emptied.

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Acetone 67-64-1	-	Included in waste stream: F039	-	U002
Methyl alcohol 67-56-1	-	Included in waste stream: F039	-	U154

Chemical Name	California Hazardous Waste Status
Acetone 67-64-1	Ignitable
Ethyl alcohol 64-17-5	Toxic Ignitable
Isopropyl alcohol 67-63-0	Toxic Ignitable
Methyl alcohol 67-56-1	Toxic Ignitable

14. TRANSPORT INFORMATION

Transportation information is provided as a general reference only and may not be applicable in all situations. This information applies to non-bulk shipments only. Per 49 CFR §173.22, it is the shipper's responsibility to ensure that all materials are properly packaged, classified and labeled prior to shipment.

DOT

UN/ID no. 1090
Proper shipping name Acetone
Hazard Class 3
Packing Group II

IATA

UN/ID no.	1090
Proper shipping name	Acetone
Hazard Class	3
Packing Group	II

15. REGULATORY INFORMATION**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Isopropyl alcohol - 67-63-0	1.0
Methyl alcohol - 67-56-1	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Acetone 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Methyl alcohol 67-56-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Ethyl alcohol - 64-17-5	Carcinogen Developmental
Methyl alcohol - 67-56-1	Developmental

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Acetone 67-64-1	X	X	X
Ethyl alcohol 64-17-5	X	X	X
Water 7732-18-5	-	-	X
Isopropyl alcohol 67-63-0	X	X	X
Methyl alcohol 67-56-1	X	X	X

16. OTHER INFORMATION**Prepared By**

EKI Regulatory Affairs (Email: reg@eki-chem.com)

Revision Date

27-Oct-2015

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End of Safety Data Sheet